

Date: Tuesday, 10/02/2009 3:09:35 PM
User: Julie Dawson

Process Sheet

SRIT

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 45724
Estimate Number : 13134
P.O. Number :
This Issue : 10/02/2009 S.O. No. :
Prsht Rev. : NC
First Issue : // Type : PURCHASED PARTS
Previous Run : 36880
Written By :
Checked & Approved By : JUD 09-02-10
Comment : Est Rev:A New Issue 08-01-17 JLM Verified By:EC
Est Rev:B As per Rev B 09-01-20 JLM Verified By:DD

Drawing Name : ROD END BEARING
Part Number : D36933
Drawing Number : D3693 REV B
Project Number : N/A
Drawing Revision : B
Material :
Due Date : 20/02/2009 Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

PG

PURCHASING

Comment: Issue P/O: 8191

Purchase Part Number: 205-060-101-001

Supplier: Bell

Certificate of conformity is required

C 09/02/12

(10)

2.0

205 060 101 001

Rod Bearing End



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Rod Bearing End

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

09/02/20 (3)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

09/02/23 (x3)

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

09/02/25

(3)

1-FILL CAVITY WITH HYSOL AS PER DWG D3693

HYSOL ADHESIVE EA934NA BATCH: m110970 AS PER MANUFACTURE INSTRUCTION

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ROD END BEARING

Job Number: 45724

Part Number: D36933

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 09/03/02 (3)

7.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE
DRILL AS PER DWG D3693
DEBURR

SA 09/03/03 (3)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST 112

JS 09/03/09 (X3)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/11

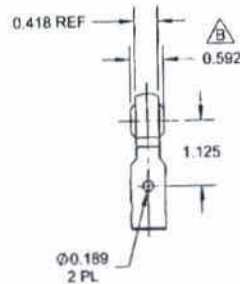
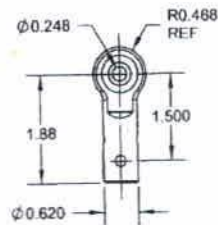
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

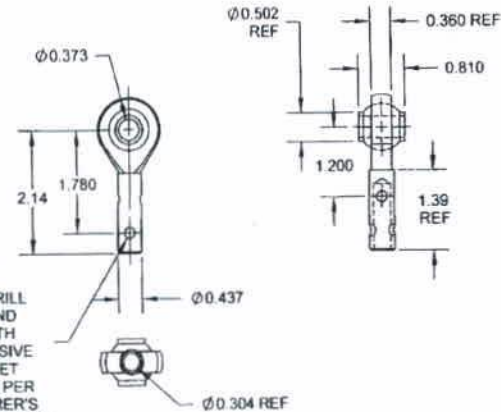


mr 09-03-11

SPECIFICATION CONTROL DRAWING



Ø0.189
2 PL
PRIOR TO DRILL
FILL ROD END
CAVITY WITH
HYSOL ADHESIVE
EA934NA, LET
HYSOL CURE PER
MANUFACTURER'S
RECOMMENDED TIME



**D3693-1
ROD END BEARING**

**D3693-3
ROD END BEARING**

45724

RELEASED
09/01/2015

DART P/N	DESCRIPTION	BELL P/N	WEIGHT (lb)	FINISH	IDENTIFY
D3693-1	ROD END BEARING	047-140-252-005	0.19	NONE	NONE
D3693-3	ROD END BEARING	205-060-101-001	0.14	NONE	NONE

B	REMOVED SHADED VIEW (ZN D6-1, D1-1), 0.592 WAS 0.591 (ZN C5-1); REFORMATTED SHEET; TRANSFORMED GENERAL NOTES TO TABLE FORMAT	RF	08.12.15
A	NEW ISSUE	RF	08.03.12
REV	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3693	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ROD END BEARING	NTS
DATE	08.12.15	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS BEING RELEASED FOR THE PUBLIC DOMAIN WITHOUT FURTHER NOTICE AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.	

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: February 19, 2009

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-000636

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7963 5854 7365

Shipping Instructions:

Customer P.O. Number: PO00008191

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	205-060-101-001	ROD END	Shipping Area	3	Each		LT-09-002265

Sales Order Number: SO09-00176.001

Eagle PO Number PO-09-000365.11

Comments

Sales Order Number

2009000176

Parts on Back Order

Customer

Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
205-060-101-001	ROD END	10.00	0.00
047-140-252-005	BEARING, ROD END	10.00	0.00

* End of Report *

S
01/02/23

>> denotes that the Packing Slip line item has already been printed.

Eagle_PackingSlip.rpt

Form 9727 v109

Page 1 of 1

Printed: 2/19/2009 3:37:32PM

Ref: 120

Eagle Copter Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMJ Approval No. 6-81

LOT #: LT-09-002265



Sold To: SO09-00176.001

Sold Date: 2/19/2009 9:13:39PM

Part No: 205-060-101-001

Description: ROD END

Serial No

Condition: New

Qty Sold: 3.00

Core Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

0.0

TSO

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

February 19, 2009

Lic. No./Stamp

Inspector

Maintenance Release

Eagle
6-81 70

509/00123